## MetsäBoard Prime FBB EB

## PRODUCT SHEET

## Product description

Fully coated paperboard with dispersion barrier coating providing medium grease and moisture resistance, hard sized, OBA-free, free from fluorinated chemicals

## End use

Fresh food, Packages for selected food service, Dry food

## Features

Printing method Offset, Flexo, Digital Food contact

EU Regulation (EC) No 1935/2004
USFDA21CFR§176.170*, USFDA21CFR§176.180*, GB4806.8, GB9685
Metsä Board mill Kyro

## Structure



| PROPERTY, UNIT | METHOD | STANDARD | TOLERANCE |  |  |  |  |  |  |  | VALUES |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Grammage |  | ISO 536 | $\pm 4 \%$ | 200 | 215 | 225 | 235 | 250 | 270 | 285 | 325 | 350 |
| Thickness $\mu \mathrm{m}$ |  | ISO 534 | $\pm 4 \%$ | 305 | 330 | 355 | 385 | 415 | 455 | 485 | 565 | 600 |
| Bending stiffness CD (Taber $15^{\circ}$ ) | Taber $15^{\circ}$ | ISO 2493-2 | -15\% | 3.4 | 4.1 | 4.9 | 5.9 | 7.3 | 9 | 10.4 | 13.7 | 16 |
| Bending stiffness MD (Taber $15^{\circ}$ ) | Taber $15^{\circ}$ | ISO 2493-2 | -15\% | 8.2 | 10.2 | 11.6 | 14.2 | 17.3 | 21.2 | 24.5 | 30.3 | 37.4 |
| Moisture content \% |  | ISO 287 | $\pm 1.0$ | 7.0 | 7.0 | 7.0 | 7.2 | 7.5 | 7.7 | 7.8 | 8.3 | 9 |
| Smoothness top $\mu \mathrm{m}$ | PPS10 | ISO 8791-4 | max 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 |
| Brightness top \% | Illumination $\mathrm{C} / 2^{\circ}$ | ISO 2470-1 | $\pm 1$ | 85 | 85 | 85 | 85 | 85 | 85 | 85 | 85 | 85 |
| Off-flavour (Robinson test) | 12 mo in orig. pack | EN 1230-2 |  | <1 | <1 | <1 | <1 | <1 | <1 | <1 | <1 | <1 |

Tolerances, when specified, are based on $95 \%$ confidence limits on mill measurements of samples tested in standard conditions $\left(23^{\circ} \mathrm{C} / 50 \% \mathrm{RH}\right)$.
Metsä Board Paperboard mills have FSC® / C001580 and PEFC / 02-31-92 CoC certificates.
*Please contact Metsä Board for details of grammage and / or country-specific, restrictions and limitations
Issued 01.02.2024. Supersedes sheet dated 02.07.2020.

