

# MetsäBoard Classic WKL

## PRODUCT SHEET



### Product description

Coated white top kraftliner

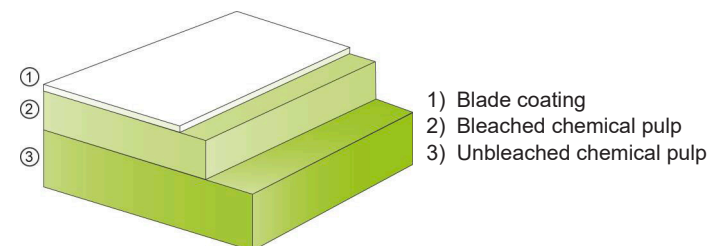
### End use

Retail-ready packaging, Foods, Beverages,  
Consumer electronics, Consumer durables, General  
packaging

### Features

Printing method Flexo postprint, Digital inkjet  
Food contact EU Regulation (EC)  
No 1935/2004,  
USFDA21CFR§176.170\*,  
USFDA21CFR§176.180\*  
Metsä Board mill Kemi

### Structure



PROPERTY, UNIT	METHOD	STANDARD	TOLERANCE			VALUES
Grammage		ISO 536	±3	<b>135</b>	<b>160</b>	<b>175</b>
Thickness µm		ISO 534		140	165	185
Moisture content %		ISO 287	±0.5	7.0	7.0	7.0
Smoothness top µm	PPS10	ISO 8791-4		3.5	3.8	4.0
SCT CD kN/m		ISO 9895		2.8	3.2	3.4
Internal Bond J/m <sup>2</sup>		Tappi T 569		350	350	350
Brightness top %	Illumination C/2°	ISO 2470-1	±2	79	79	79
Water absorption top (Cobb 1 min)	Cobb 1 min	ISO 535		32	32	32
Gloss %	Hunter 75°	ISO 8254-1		30	30	30

Tolerances, when specified, are based on 95% confidence limits on mill measurements of samples tested in paperboard manufacturing conditions.

Metsä Board Paperboard mills have FSC® / C001580 and PEFC / 02-31-92 CoC certificates.

\*Please contact Metsä Board for details of grammage and / or country-specific, restrictions and limitations.

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